



Laminated Guidelines

Slope Glazed IG Applications

| Overall Thickness | Construction | Inboard Lami Treatment | Max Area (Sq. Feet) |
|-------------------|-----------------------------------|--|---------------------|
| Nominal | | HS Outboard Lite | |
| 1" | (1/4", 1/2" AS, 1/8"/.030/1/8") | Annealed Interior | 12 |
| 1-1/16" | (1/4", 1/2" AS, 1/8"/.060/1/8") | Annealed Interior Heat Strengthened | 12 20 |
| 1-1/8" | (1/4", 1/2" AS, 3/16"/.030/3/16") | Annealed Interior | 18 |
| 1-3/16" | (1/4", 1/2" AS, 3/16"/.060/3/16") | Annealed Interior Heat Strengthened | 18 30 |
| 1-1/4" | (1/4", 1/2" AS 1/4"/.030/1/4") | Annealed Interior | 24 |
| 1-5/16" | (1/4", 1/2" AS, 1/4"/.060/1/4") | Annealed Interior Heat Strengthened | 24 40 |

Non IG (Lites) Laminated Applications

| Overall Thickness | Construction | Inboard Lami Treatment | Sloped Max Area (Sq. Feet) | Vertical Max Area (Sq. Feet) |
|-------------------|------------------|--|----------------------------|------------------------------|
| Nominal | | | | |
| 1/4" | 1/8"/.030/1/8" | Annealed Interior | 12 | 20-25 |
| 5/16" | 1/8"/.060/1/8" | Annealed Interior Heat Strengthened | 12 20 | 20-25 20-25 |
| 3/8" | 3/16"/.030/3/16" | Annealed Interior | 18 | 35 |
| 7/16" | 3/16"/.060/3/16" | Annealed Interior Heat Strengthened | 18 30 | 35 35-40 |
| 1/2" | 1/4"/.030/1/4" | Annealed Interior | 24 | 50 |
| 9/16" | 1/4"/.060/1/4" | Annealed Interior Heat Strengthened | 24 40 | 50 65 |